

MIXING CHART FOR SILICONES, LACQUERS, EPOXY, POLYESTER AND POLYURETHANE RESINS

Resin quantity in grams	Mixture proportions in relation of the resin quantity in grams (resin always 100 parts).																			
	100:1.5	100:2	100:3	100:5	100:10	100:17	100:23	100:24	100:25	100:30	100:31	100:35	100:37	100:38	100:40	100:48	100:50	100:63	100:100	100:144
10	0.15	0.20	0.30	0.50	1.00	1.70	2.30	2.40	2.50	3.00	3.10	3.50	3.70	3.80	4.00	4.80	5.00	6.30	10.00	14.40
20	0.30	0.40	0.60	1.00	2.00	3.40	4.60	4.80	5.00	6.00	6.20	7.00	7.40	7.60	8.00	9.60	10.00	12.60	20.00	28.80
30	0.45	0.60	0.90	1.50	3.00	5.10	6.90	7.20	7.50	9.00	9.30	10.50	11.10	11.40	12.00	14.40	15.00	18.90	30.00	43.20
40	0.60	0.80	1.20	2.00	4.00	6.80	9.20	9.60	10.00	12.00	12.40	14.00	14.80	15.20	16.00	19.20	20.00	25.20	40.00	57.60
50	0.75	1.00	1.50	2.50	5.00	8.50	11.50	12.00	12.50	15.00	15.50	17.50	18.50	19.00	20.00	24.00	25.00	31.50	50.00	72.00
60	0.90	1.20	1.80	3.00	6.00	10.20	13.80	14.40	15.00	18.00	18.60	21.00	22.20	22.80	24.00	28.80	30.00	37.80	60.00	86.40
70	1.05	1.40	2.10	3.50	7.00	11.90	16.10	16.80	17.50	21.00	21.70	24.50	25.90	26.60	28.00	33.60	35.00	44.10	70.00	100.80
80	1.20	1.60	2.40	4.00	8.00	13.60	18.40	19.20	20.00	24.00	24.80	28.00	29.60	30.40	32.00	38.40	40.00	50.40	80.00	115.20
90	1.35	1.80	2.70	4.50	9.00	15.30	20.70	21.60	22.50	27.00	27.90	31.50	33.30	34.20	36.00	43.20	45.00	56.70	90.00	129.60
100	1.50	2.00	3.00	5.00	10.00	17.00	23.00	24.00	25.00	30.00	31.00	35.00	37.00	38.00	40.00	48.00	50.00	63.00	100.00	144.00
110	1.65	2.20	3.30	5.50	11.00	18.70	25.30	26.40	27.50	33.00	34.10	38.50	40.70	41.80	44.00	52.80	55.00	69.30	110.00	158.40
120	1.80	2.40	3.60	6.00	12.00	20.40	27.60	28.80	30.00	36.00	37.20	42.00	44.40	45.60	48.00	57.60	60.00	75.60	120.00	172.80
130	1.95	2.60	3.90	6.50	13.00	22.10	29.90	31.20	32.50	39.00	40.30	45.50	48.10	49.40	52.00	62.40	65.00	81.90	130.00	187.20
140	2.10	2.80	4.20	7.00	14.00	23.80	32.20	33.60	35.00	42.00	43.40	49.00	51.80	53.20	56.00	67.20	70.00	88.20	140.00	201.60
150	2.25	3.00	4.50	7.50	15.00	25.50	34.50	36.00	37.50	45.00	46.50	52.50	55.50	57.00	60.00	72.00	75.00	94.50	150.00	216.00
160	2.40	3.20	4.80	8.00	16.00	27.20	36.80	38.40	40.00	48.00	49.60	56.00	59.20	60.80	64.00	76.80	80.00	100.80	160.00	230.40
170	2.45	3.40	5.10	8.50	17.00	28.90	39.10	40.80	42.50	51.00	52.70	59.50	62.90	64.60	68.00	81.60	85.00	107.10	170.00	244.80
180	2.60	3.60	5.40	9.00	18.00	30.60	41.40	43.20	45.00	54.00	55.80	63.00	66.60	68.40	72.00	86.40	90.00	113.40	180.00	259.20
190	2.75	3.80	5.70	9.50	19.00	32.30	43.70	45.60	47.50	57.00	58.90	66.50	70.30	72.20	76.00	91.20	95.00	119.70	190.00	273.60
200	2.90	4.00	6.00	10.00	20.00	34.00	46.00	48.00	50.00	60.00	62.00	70.00	74.00	76.00	80.00	96.00	100.00	126.00	200.00	288.00
250	3.75	5.00	7.50	12.50	25.00	42.50	57.50	60.00	62.50	75.00	77.50	87.50	92.50	95.00	100.00	120.00	125.00	157.50	250.00	360.00
300	4.50	6.00	9.00	15.00	30.00	51.00	69.00	72.00	75.00	90.00	93.00	105.00	111.00	114.00	120.00	144.00	150.00	189.00	300.00	432.00
350	5.25	7.00	10.50	17.50	35.00	59.50	80.50	84.00	87.50	105.00	108.50	122.50	129.50	133.00	140.00	168.00	175.00	220.50	350.00	504.00
400	6.00	8.00	12.00	20.00	40.00	68.00	92.00	96.00	100.00	120.00	124.00	140.00	148.00	152.00	160.00	192.00	200.00	252.00	400.00	576.00
450	6.75	9.00	13.50	22.50	45.00	76.50	103.50	108.00	112.50	135.00	139.50	157.50	166.50	171.00	180.00	216.00	225.00	283.50	450.00	648.00
500	7.50	10.00	15.00	25.00	50.00	85.00	115.00	120.00	125.00	150.00	155.00	175.00	185.00	190.00	200.00	240.00	250.00	315.00	500.00	720.00